FIREFLEX® 1230

Owner's Operation and Maintenance Manual

Remote Controlled system









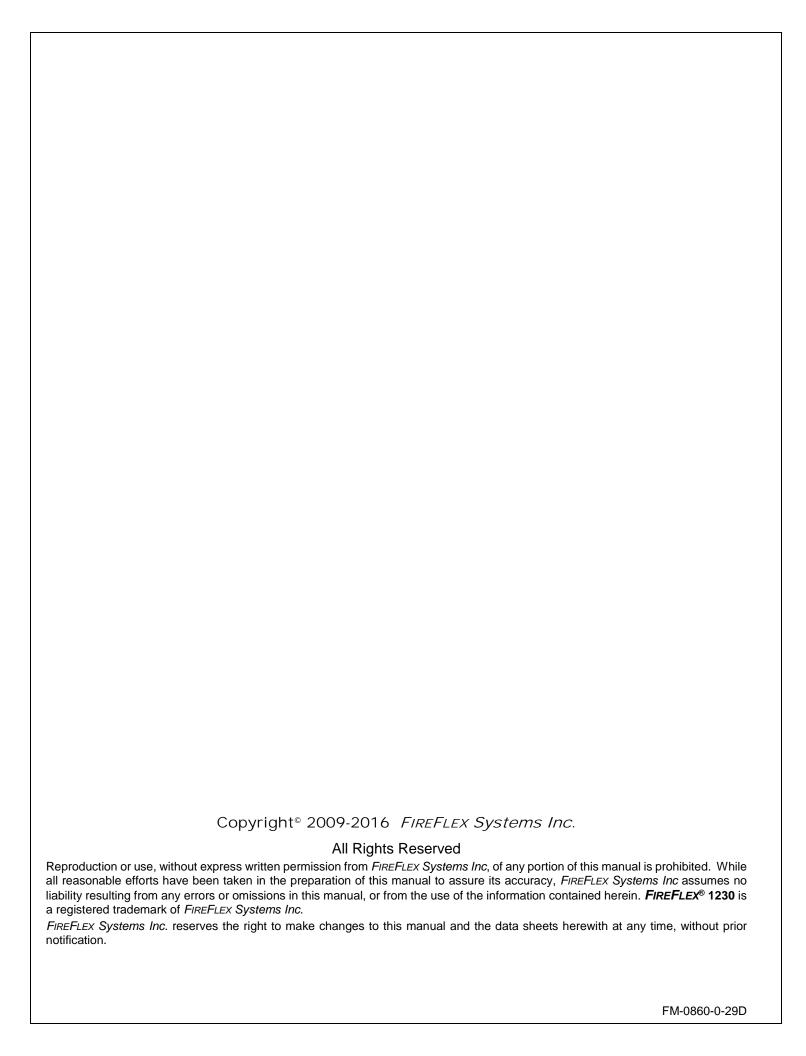


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OWNER'S OPERATION & MAINTENANCE MANUAL

1. GENERAL

The **FIREFLEX®** 1230 integrated system consists of a clean agent fire extinguishing system, factory-assembled in a single cabinet. All the components necessary for the extinguishing system are integrated.

The *FIREFLEX*[®] **1230** system uses **3M**[™] **NOVEC**[™] **1230** fire protection fluid. The clean extinguishing agent is based on sustainable technology and is the only chemical agent currently available that meets the most stringent actual and future environmental standards.

1.1 APPLICABLE STANDARDS

In addition to being fabricated under stringent ISO-9001 manufacturing and quality control procedures, your **FIREFLEX® 1230** complies with the following standards:

NFPA-70 National Electrical Code

NFPA-72 Fire Alarm Systems

NFPA-2001 Clean agent fire extinguishing system

Before the installation, the contractor installing the unit shall also be familiar with the following documents and standards:

Applicable Local & State Building Codes

Any additional requirements of the Local Authority Having Jurisdiction

1.2 LISTINGS & APPROVALS

- Approbation Factory Mutual: FIREFLEX® 1230 systems are FM Approved under the heading: "FIXED EXTINGUISHING SYSTEMS, CLEAN AGENT FIRE EXTINGUISHING SYSTEMS".
- Underwriters Laboratories Inc. (UL): FIREFLEX® 1230
 Systems are UL Listed under "Clean Agent Extinguishing
 System Unit" Category # GAQF-EX6174 and Category
 # GAQFC-EX6174 (ULC).

Warning! Any unauthorized modification or addition made on-site to a factory built Listed Unit will void this Listing. Such modifications or additions may void the unit's warranty as well. Consult your nearest FIREFLEX Systems Authorized Distributor before proceeding with such modifications or additions.

1.3 ENVIRONMENT

FIREFLEX® 1230 unit shall be installed in a dry and clean location. Verify that all equipments are properly heated and protected to prevent freezing and physical damage.

The unit and its components must be kept free of foreign matter, freezing conditions, corrosive atmospheres, contaminated water supplies, and any condition that could impair its operation or damage the components.

The frequency of the inspections and maintenance will vary depending on the environmental conditions.

The owner is responsible for maintaining the fire protection system and devices in proper operating condition (refer to section 3)

1.4 GENERAL DESCRIPTION

The *FIREFLEX*® **1230** system uses **SEVO**® cylinders designed for a high volume discharge rate in order to meet the rapid discharge requirements specified in the NFPA-2001 Standard. Discharge valves are of brass construction and are designed as per the pressure differential concept. They are equipped with a pressure-indicating gauge and an electric or pneumatic actuator. Each cylinder is also provided with an integrated pressure safety device.

FIREFLEX® 1230 system is engineered by *FIREFLEX Systems* Inc. (or an authorized contractor) to meet the specific protection requirements of the application for which it is being installed.

Each system is designed per NFPA-2001 Standard and in compliance with instructions found in the following manufacturer design manuals:

• SEVO Design Manual: SE 1230 500 ENG (latest rev.)

The cylinders are filled with the extinguishing agent and then pressurized to 500 Psi at 70°F (34.5 bar at 21.1°C) with Nitrogen allowing maximum flexibility at the time of installation. Each cylinder is fabricated, tested and stamped according to D.O.T. 4BA500 or 4BW500 or TPED specifications depending on its size and capacity.

The FIREFLEX® 1230 cabinet is of the free-standing type and is made of robust 14 gauge steel with a rustproof fire red paint finish, polyester powder coated and oven baked on a phosphate base. Each cabinet is provided with one or two frontal locked doors, reducing space requirements for ease of installation and maintenance. Furthermore, all doors are provided with a neoprene gasket to reduce vibrations and can be removed without special tools for easier access.

Table 1.1 - FIREFLEX® 1230 capacity of cabinet (cylinder quantity)

Cabinet	Size of cylinder (lbs)					
width	40	76	164	322	601	850
24"	1	1	1	1	1	n/a
36"	2	2	2	n/a	n/a	n/a
46"	n/a	n/a	n/a	2	2	n/a
54"	n/a	n/a	n/a	n/a	n/a	1 - 2

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1.5 FEATURES

FIREFLEX® 1230 main features are:

- Trouble-free design for safe and easy application
- · Compact, aesthetic and easy to move
- · Available in 4 cabinet sizes
- User-friendly standardized owner's manual with every unit
- Unique serial number on every unit
- Uses UL, ULC and/or FM Approved components
- Designed in accordance with NFPA Standards
- Completely assembled and checked in factory
- Sturdy 14 gauge steel cabinet painted fire red with oven baked polyester powder on phosphate base
- · Textured rust proof finish
- Neoprene gasket on all doors to eliminate vibrations
- · Key-alike locks on all cabinet doors
- Manufactured under ISO-9001 quality control procedures

1.6 CONFIGURATION

Configuration for FIREFLEX® 1230:

- Engineered NOVEC 1230 single cylinder with electric release
- Engineered NOVEC 1230 double cylinder with Main / Reserve
- Engineered NOVEC 1230 double cylinder with Master / Slave

1.7 RELEASING

1.7.1 Electric releasing conditions

The electric releasing condition is needed by an approved releasing control panel in order to operate the electric actuator (C) of the **NOVEC 1230**. It can be achieved as the following:

- a) Single zone detection activated by either Zone 1 or Zone 2.
- b) Cross zone detection activated by **both** Zone 1 and Zone 2.
- c) Manual pull station activated.

1.7.2 Electric release

See figure 1.1.

Electric release is achieved with an electric actuator (C) installed on the discharge valve (B) of the cylinder (A). When the releasing conditions are fulfilled, a 24Vdc source is applied to the electric actuator (C) thereby venting the pressure on top of the discharge valve (B) thus allowing the extinguishing agent **NOVEC 1230** to be discharged through the piping and nozzles.

1.7.3 Double cylinder with electric release with Main / Reserve switch

See figure 1.2.

A switch allows operation of electric release (refer to chapter 1.7.1) on Main cylinder (A) and then Reserve cylinder.

1.7.4 Double cylinder with electric release on Master cylinder and pneumatic actuator on Slave cylinder

Refer to figure 1.3.

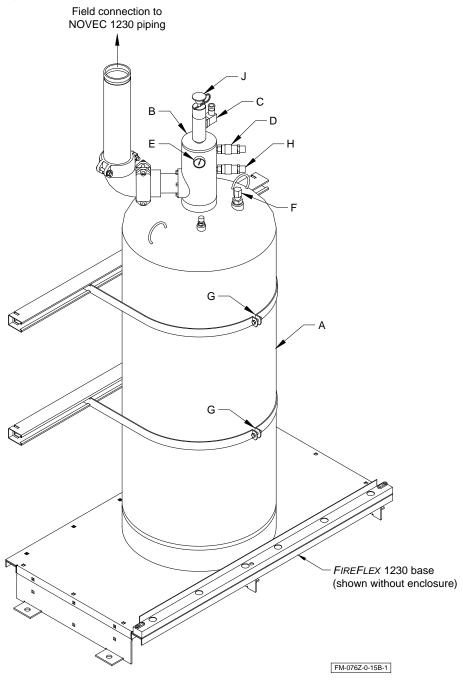
Electric release (refer to chapter 1.7.1) is achieved on Master cylinder (A).

On the slave cylinder, the electric actuator (C) is replaced with pneumatic actuator (K), which is driven by the master cylinder (A) discharge pressure.

1.8 ABORT

When abort release switch is activated, pre-discharge timer will continue to count down until it reaches 10 seconds and then wait. Releasing the abort release switch will allow the pre-discharge to continue its count down from 10 seconds. If the abort release switch is again activated before the pre-discharge timer reaches zero, the timer will reset to 10 seconds and wait.

Figure 1.1 - Single NOVEC 1230 cylinder with electric release

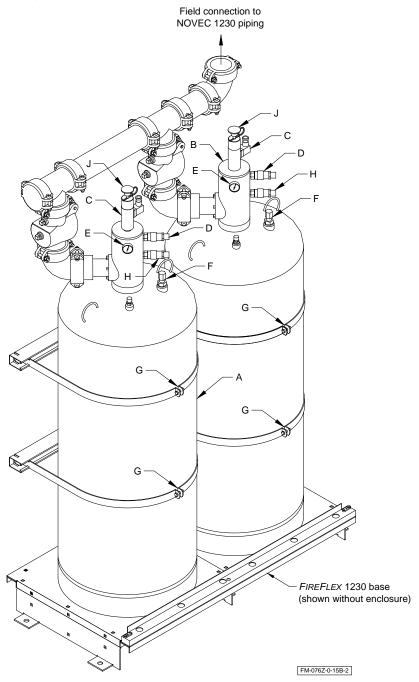


Components:

- A Cylinder
- B Cylinder valve
- C Electric actuator
- D Low cylinder pressure switch
- E Pressure gauge

- F Liquid level indicator
- G Bracket
- H Discharge pressure switch (optional)
- J Mechanical actuator (optional)

Figure 1.2 - Double NOVEC 1230 cylinder with Main / Reserve switch

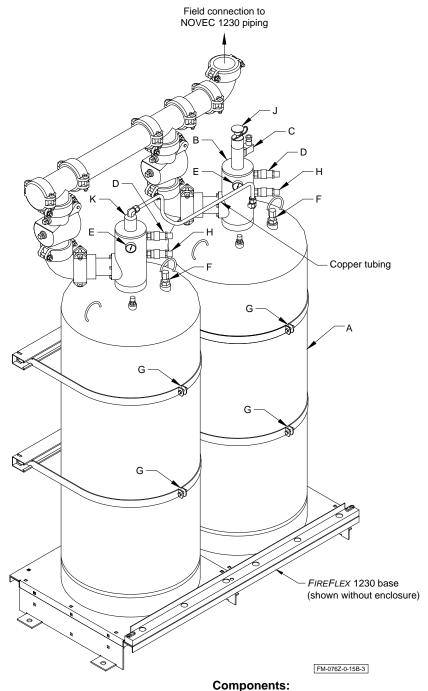


Components:

- A Main cylinder (Reserve is the right one)
- B Cylinder valve
- C Electric actuator
- D Low cylinder pressure switch
- E Pressure gauge

- Liquid level indicator
- G Bracket
- H Discharge pressure switch (optional)
 - Mechanical actuator (optional)

Figure 1.3 - Double NOVEC 1230 cylinder with Master / Slave operation



- B Cylinder valve
- C Electric actuator
- D Low cylinder pressure switch

A Master cylinder (Slave is the left one)

E Pressure gauge

- F Liquid level indicator
- G Bracket
- H Discharge pressure switch (optional)
- Mechanical actuator (optional)
- K Pneumatic actuator

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2. CLEAN EXTINGUISHING AGENT

2.1 AGENT

The clean extinguishing agent used in *FIREFLEX*® 1230 total flooding system is **NOVEC 1230**.

Note: The term **NOVEC 1230** employed throughout this manual refers to the extinguishing agent Dodecafluoro-2-methylpentan-3-one known as SEVO 1230 Fire Protection Fluid (also known as FK-5-1-12, $3M^{TM}$ NOVECTM 1230 Fire Protection Fluid, C₆-F-ketone) produced by $3M^{TM}$.

2.2 DESCRIPTION

NOVEC 1230 is a colorless fluid. It is stored as a pressurized liquid and injected into a room, area, or compartment that has the structural integrity to retain the agent that has been discharged.

NOVEC 1230 is dispensed as an odorless, electrically non-conductive vapor. It leaves no residue.

NOVEC 1230 is a clean, efficient fire-extinguishing agent that can be used on Class A, B, or C fires. It is a very stable, inert and electrically non-conductive gas. Its primary use is for energized electric equipment fire containment and preventing reigniting.

2.3 ENVIRONMENTAL

NOVEC 1230 does not contribute to depletion of the stratospheric ozone layer. **NOVEC 1230** has an atmospheric lifetime of 0.014 years. Its global warming potential is 1.

2.4 SAFETY CONSIDERATIONS

2.4.1 TOXICITY

The table 2.1 identifies the toxicological data on **NOVEC 1230** and compares this with **HALON 1301**.

Table 2.1 - Toxicological data

	NOVEC 1230	HALON 1301
No Observed Adverse Effect Level (NOAEL)	10%	5.0%
Low Observed Adverse Effect Level (LOAEL)	10%	7.5%
Acute Exposure LC50 (4 hour rate - ppm)	100,000	800,000
Design Concentration (minimum)	4.2%	4.3%

2.4.2 NOISE

Discharge of a **NOVEC 1230** system can cause noise loud enough to be startling but ordinarily insufficient to cause traumatic injury.

2.4.3 TURBULENCE

High velocity discharge from nozzles may be sufficient to dislodge substantial objects directly in the path of the discharge. General turbulence in the enclosure may be sufficient to move light objects, unsecured paper, etc. Ceiling tiles in the vicinity of the nozzles should be clipped in place to prevent them from being dislodged during the discharge.

2.4.4 COOLING

Direct contact with vaporizing liquid **NOVEC 1230** will have a strong chilling effect on objects and can cause frostbite burns to the skin. The liquid phase vaporizes rapidly when mixed with air and thus limits the hazard to the immediate vicinity of the discharge nozzle.

2.4.5 VISIBILITY

Upon discharge reduced visibility will be evident, especially in humid atmospheres, as a result of the condensations of vapor. The period of reduced visibility will normally be brief.

2.4.6 PRESSURE

The discharge nozzle is between 73 Psi and 290 Psi (5 bar and 20 bar).

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3. INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

3.1 INSTALLATION

IMPORTANT! The **FIREFLEX® 1230** unit IS NOT designed to be installed in area subject to freezing conditions. Refer to section 1.3 ENVIRONMENT for additional details.

 Install the FIREFLEX® 1230 cabinet (refer to section 6 CABINET).

IMPORTANT! THE CABINET MUST BE FIRMLY ANCHORED TO THE FLOOR USING ALL FOUR (4) ANCHORING HOLES.

- Install the clean agent releasing piping, detection and signaling circuits (if applicable) in accordance with applicable standards.
- Connect all detection and alarm audible devices, releasing disable switch, master/remote switch, where applicable, according to electrical schematics (refer to section 5
- Connect the AC power for the remote releasing control panel on a separate breaker in the electric distribution panel (refer to section 5.
- 5. Conform to local municipal or other codes regarding installations of fire protection systems.
- Place the FIREFLEX® 1230 system in service (refer to chapters 3.2 PRELIMINARY INSPECTION & 3.3 PLACING SYSTEM IN SERVICE).
- 7. If the system does not operate as it should, make the necessary corrections according to manuals issued or consult your distributor or FIREFLEX Systems Inc.
- Make sure that building owner or a delegated representative has received instructions regarding the operation of the system.

3.2 PRELIMINARY INSPECTION

See figure 1.1, 1.2 or 1.3.

- FIREFLEX® 1230 cabinet shall be firmly anchored to the floor.
- 2. Open door to mechanical section.
- 3. Cylinders shall be solidly fixed with brackets (F).
- 4. Check the pressure of the cylinder with pressure gauge (*D*) according to table 3.1. If the cylinder shows a loss in pressure of more than 10%, it shall be refilled or replaced.
- 5. Check that piping supports have been installed at the correct intervals and are adequate for the purpose.

- The piping distribution system shall be inspected to determine that it is in compliance with the design and installation documents.
- Nozzles and pipe size shall be in accordance with system drawings. Means of pipe size reduction and attitudes of tees shall be checked for conformance to the design.
- 8. Check that all nozzles are fitted in accordance with the design requirements and are aimed in the correct alignment away from obstructions or barriers that could prevent adequate distribution/mixing of the gas.
- 9. Protected area Integrity test shall be considered to locate and then effectively seal any significant air leaks that could result in a failure of the enclosure to hold the specified agent concentration level for the specified holding period. The currently preferred method is using a blower door fan unit and smoke pencil.

3.3 PLACING SYSTEM IN SERVICE

- Check all connections to the remote releasing control panel.
- 2. Check all local audible devices.
- 3. Check all releasing conditions.
- 4. Check if **NOVEC 1230** electric actuator (C) operates after preset time delay.
- 5. Simulate a low cylinder pressure by shorting low cylinder pressure switch *(D)* terminals.
- 6. Verify the active installation supervision switch on the electric actuator (C).

CAUTION! Activate the **releasing circuit disable switch** before doing any tests on the system (see figure 4.2).

7. Perform sequence of operation (refer to chapter 3.4).

Table 3.1 - Cylinder pressure versus temperature

Cylinder	pressure	Temperature		
413 psi	(28.4 bar)	0°F	(-17.8°C)	
425 psi	(29.3 bar)	10°F	(-12.2°C)	
438 psi	(30.1 bar)	20°F	(-6.67°C)	
450 psi	(31 bar)	32°F	(0°C)	
463 psi	(31.9 bar)	40°F	(4.4°C)	
475 psi	(32.7 bar)	50°F	(10°C)	
488 psi	(33.6 bar)	60°F	(15.6°C)	
500 psi	(34.5 bar)	70°F	(21.2°C)	
513 psi	(35.3 bar)	80°F	(26.7°C)	
525 psi	(36.2 bar)	90°F	(32.2°C)	
538 psi	(37 bar)	100°F	(37.8°C)	
550 psi	(37.9 bar)	110°F	(43.3°C)	
563 psi	(38.8 bar)	120°F	(48.9°C)	

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3.4 SEQUENCE OF OPERATION

3.4.1 Automatic release

The remote releasing control panel shall be configured for the following operation.

3.4.1 Automatic release

- 1. Actuation of a detector from one detection zone:
 - a) "ZONE 1" (or "ZONE 2") activates.
 - b) "ALARM" audible devices activate.
 - c) "ALARM" contact activates.
- Actuation of a detector from the other detection zone for crossed zones configuration):
 - a) "ZONE 2" (or "ZONE 1") activates.
 - b) Pre-discharge delay starts (not exceeding 60 sec).

Note: The abort station will prevent the **NOVEC 1230** discharge as long as being maintained if activated during the pre-discharge delay (refer to chapter 3.4.3).

- 3. After pre-discharge delay is completed:
 - a) "SECOND STAGE ALARM" audible devices activate.
 - b) **NOVEC 1230** electric actuator (C) activates.
- If **NOVEC 1230** discharge switch option is selected:
 - c) "DISCHARGE NOVEC 1230" contact activates.

3.4.2 Manual release

- Actuation of a manual release pull station within the system:
 - a) "ALARM" audible devices activate.
 - b) "ALARM" contact activates.
 - c) Pre-discharge delay starts (not exceeding 30 sec).
- 2. After pre-discharge delay is completed:
 - a) "SECOND STAGE ALARM" audible devices activate.
 - b) NOVEC 1230 electric actuator (C) activates.
- If NOVEC 1230 discharge switch option is selected:
 - c) " DISCHARGE NOVEC 1230" contact activates.

Note: At any time, if the optional mechanical activator (*J*) is activated, the **NOVEC 1230** will be released.

3.4.3 Abort Station

- 1. Actuation of an abort station within the system:
 - a) "TROUBLE" contact activates.

When abort release switch is activated, pre-discharge timer will continue to count down until it reaches 10 seconds and then wait. Releasing the abort release switch will allow the pre-discharge to continue its count down from 10 seconds. If the abort release switch is again activated before the pre-discharge timer reaches zero, the timer will reset to 10 seconds and wait.

3.4.4 System supervisory

- Actuation of a supervisory device such as low pressure switch within the system:
 - a) "SUPERVISORY" contact activates.

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3.5 EMERGENCY INSTRUCTIONS

To take system out of service:

WARNING! Placing a system out of service may eliminate the fire protection capabilities of the system. Prior to proceeding, notify all Authorities Having Jurisdiction. Consideration should be given to employ a fire patrol in the affected areas.

After placing the system out of service has been authorized by the appropriate Authority Having Jurisdiction:

- Turn the releasing circuit disable switch to DISABLED before doing any tests on the system (see figure 4.2).
- 2. To return the system back in service, turn the **releasing** circuit disable switch to **NORMAL** (see figure 4.2).

3.6 PLACING THE SYSTEM BACK IN SERVICE AFTER OPERATION

See figure 1.1, 1.2 or 1.3.

- 1. Remove the electric actuator (C) from the cylinder (A).
- Remove cylinders and send it to an authorized agent for filling.
- 3. Reinstall the cylinders inside the cabinet.
- 4. Reset the electric actuator (C) (refer to chapter 3.7).
- 5. Install the electric actuator (C) on the cylinder (A).
- 6. Check that the piping and nozzles have not been altered.

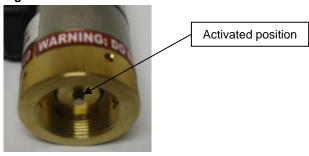
WARNING! the optional mechanical release (*J*) SHALL be in NORMAL position, handle upwards and safety pin installed BEFORE installing it on the cylinder valve (*B*).

Notify the Authority Having Jurisdiction, remote station alarm monitors, and those in the affected area that the system is back in service.

3.7 ELECTRIC ACTUATOR

When the electric actuator (*C*) gets energized, it stays in the activated position (see figure 3.1).

Figure 3.1



Reset the actuator (C) to normal position by turning or pushing the resetting tool (see figures 3.2 & 3.3).

Figure 3.2

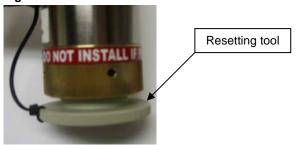
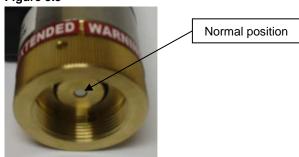


Figure 3.3



3.8 INSPECTIONS & TESTS

NOTICE: THE OWNER IS RESPONSIBLE FOR MAINTAINING THE FIRE PROTECTION SYSTEM AND DEVICES IN PROPER OPERATING CONDITION.

The purpose of the periodic inspection and tests is to insure that the system is operating satisfactory and to identify problems that could adversely affect the performance of the system. Inspection and tests of the system shall be accomplished in accordance with NFPA-25, NFPA-72 and NFPA-2001. At least annually, the system shall be thoroughly inspected and tested for proper operation by competent personnel. In addition, the Authority Having Jurisdiction may have additional maintenance, testing, and inspection requirements that must be followed.

WARNING! Any system maintenance that involves placing the system out of service may eliminate the fire protection capabilities of that system. Prior to proceeding, notify all Authorities Having Jurisdiction.

Records

Records of inspections, tests, and maintenance of the system and its components shall be made available to the Authority Having Jurisdiction upon request. Typical records include, but are not limited to, detection system, and **NOVEC 1230** cylinder inspections.

Acceptance test records should be retained for the life of the system. Subsequent test records should be retained for a period of 1 year after the next test. The comparison determines deterioration of system performance or condition and the need for further testing or maintenance.

3.8.1 Monthly inspection

- Visually inspect all NOVEC 1230 system components and cylinder pressure.
- 2. Refer any noted problems or deficiencies to authorized service personnel for correction.

3.8.2 Semi-annual inspection

- 1. Check the nozzles piping for corrosion and damage.
- Check all piping supports to insure they are tight and properly secured.
- 3. Check the discharge nozzle orifice(s) to see if they are clear with no obstructions.
- 4. Check to insure that the nozzles are positioned correctly.
- 7. Check the quantity of liquid and pressure in each cylinder (A). If a loss in net weight of more than 5% or a loss in pressure of more than 10% (refer to table 3.1), it shall be refilled or replaced.
- 6. Perform functional test of all components of the system.

WARNING! Prior to any functional tests, the actuator *(C)* must be removed to prevent cylinder *(A)* discharge.

3.8.3 Annual inspection

- 1. Perform semi-annual inspection.
- 2. Check all detectors at the remote releasing control panel.
- 3. Check all releasing conditions.
- 4. Check all audible & visual devices at the remote releasing control panel.
- Check all HVAC shut down, etc. from the remote releasing control panel.
- 6. Check if extinguishment electric actuator (C) operates after pre-discharge delay.
- 7. Simulate a low pressure of cylinder (A) by shorting low cylinder pressure switch (D) terminals.
- 8. Perform sequence of operation (refer to chapter 3.4).

3.9 MAINTENANCE

The system shall be maintained in full operation condition at all times.

All troubles or impairments shall be corrected promptly consistent with the hazard being protected.

Any penetration made through the enclosure protected by the clean agent shall be sealed immediately. The method of sealing shall restore the original fire resistance rating of the enclosure.

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4. CONTROLS

4.1 PRODUCT DESCRIPTION

Once the left door opened, it give access to the electrical junction box and the releasing circuit disabled switch of the **NOVEC 1230** (refer to figure 5.1 or 5.2 for additional details).

4.2 REMOTE CONTROLLED FIREFLEX® 1230

(Without integrated releasing control panel)

For application with *FIREFLEX*® 1230 unit provided without integrated releasing control panel, such as in retrofit application where the unit is connected and controlled by a central control panel already installed in the building or premises, a field wiring junction box is provided (see figure 4.2). All electrical components in the trim (pressure switches, control switches, electric actuator, etc.) are factory wired to a terminal strip (TBA) for contractor's field wiring. The junction box access is protected by a cover plate maintained in place with screws.

The installing contractor should make sure the remote control panel being used is both listed and programmed to handle the required sequence of operation necessary to operate the **FIREFLEX® 1230** system.

Refer to section 1 GENERAL, appropriate standards and Authority Having Jurisdiction for additional information.

Figure 4.2 - Control equipment layout

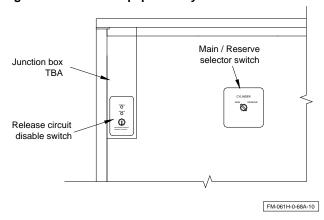
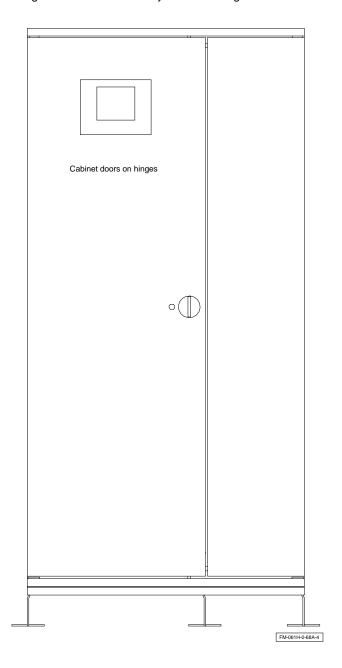


Figure 4.1 - Cabinet doors assembly

The right door is available only with cabinet greater than 24".



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5. WIRING DIAGRAMS

5.1 REMOTE CONTROLLED FIREFLEX® 1230

FIREFLEX® 1230 unit provided without integrated releasing control panel is factory wired for the following configurations:

5.1.1 Electric release

See figure 5.1.

Electric release for one cylinder (A) is achieved with an electric actuator (C) installed on the cylinder valve (B). When the conditions of release are fulfilled, a 24Vdc source is applied to the electric actuator (C), which will vent the pressure on top of the cylinder valve (B) allowing the extinguishing agent **NOVEC 1230** to be discharged through the nozzles.

5.1.2 Electric release with Main / Reserve operation

See figure 5.2.

Electric release for one of two cylinders (A) is achieved with an electric actuator (C) installed on the cylinder valve (B) of both the main and reserve cylinders.

A selector switch allows to selecting the release on either the main or reserve cylinder. When the conditions of release are fulfilled, a 24Vdc source is applied to the electric actuator (*C*), which will vent the pressure on top of the selected cylinder valve (*B*) allowing the extinguishing agent **NOVEC 1230** to be discharged through the nozzles.

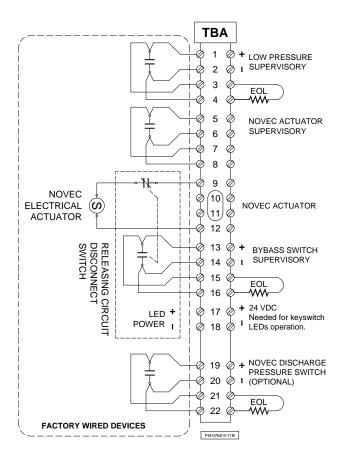
5.1.3 Electric release with Master / Slave operation

See figure 5.1.

Electric release for two cylinders (A) is achieved with an electric actuator (C) installed on the master cylinder valve (B). The cylinder head of the slave cylinder is equipped with a pneumatic actuator (K), which is triggered by the master cylinder discharge pressure. When the conditions of release are fulfilled, a 24Vdc source is applied to the electric actuator (C), which will vent the pressure on top of both cylinder valves (B) allowing the extinguishing agent NOVEC 1230 to be discharged through the nozzles.

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Figure 5.1 - Field wiring diagrams for single electric actuator



Notes:

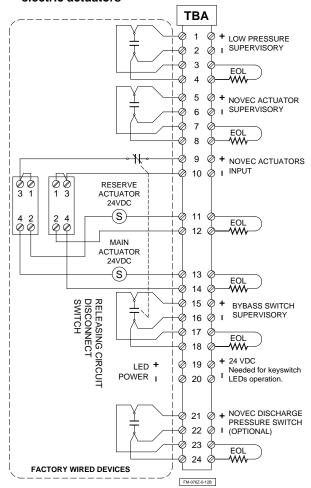
- All devices are shown in their normal supervisory state.
- Dry contacts ratings:

Cylinder pressure switch: 2A@28VDC, 375VA@120VAC Discharge switch: 20A@120/240VAC

USE ONLY WITH POWER LIMITED CIRCUITS.

- End-of-line devices shall be compatible with the release control panel (not included).
- NOVEC Actuator P/N SOL EA45 is rated 24VDC, 500mA, 12W

Figure 5.2 - Field wiring diagrams for Main / Reserve electric actuators



6. CABINET

The FIREFLEX® 1230 cabinet is made of sturdy 14 gauge steel.

All surfaces are rust proof coated, inside and outside, with fire red, oven baked polyester powder on phosphate base. Cabinet is provided with one, or two doors (depending on size), all provided with a neoprene gasket to avoid vibrations, giving the access to the pressure gauges reading and the manual emergency release.

The cabinet assembly is pre-assembled, pre-wired, and factory tested under ISO-9001 conditions.

Electrical junction box is integrated inside the cabinet for connection of detection system, auxiliary contacts and signaling devices. Knockouts can be drilled by the installing contractor on-site but must adhere to the restrictions indicated on figure 6.1.

Figure 6.1 - Drilling details

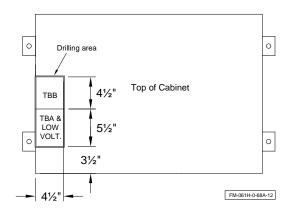
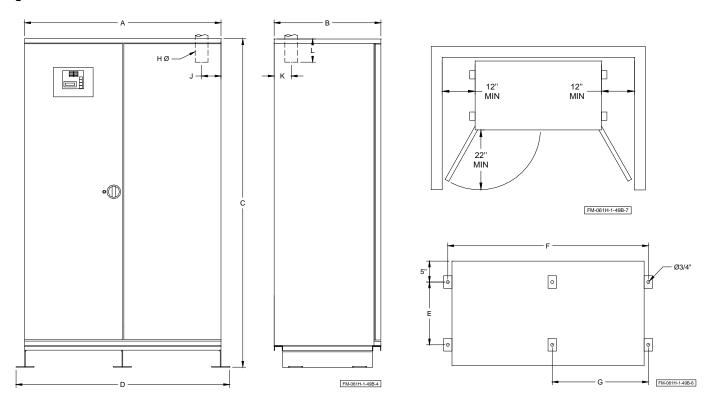




Figure 6.2 - Cabinet dimensions



Dimensions are nominal and may vary ±1/4".

Table 1 - Cabinet dimensions

Size	Α	В	С	D	E	F	G
24"	23"	25"	771/8"	29"	15"	27"	n/a
36'	35¾"	25"	771/8"	39¾"	15"	37¾"	12¾"
46"	46"	25"	771/8"	50"	15"	48"	23"
54"	54"	31"	81"	58"	21"	56"	26"

Table 2 - NOVEC 1230 piping installation

Lbs	Н	J	K	L
40	1"	2¾"	6"	3¼"
76	11/4"	23/4"	6"	31/4"
164	1½"	23/4"	6"	13/4"
322	2"	6¾"	6"	4¾"
601	2½"	6½"	6"	3¾"
850	3"	9"	7"	5"



7. Limited Warranty

FireFlex Systems Inc. (known herein as "the Manufacturer") warrants to its customer that its products shall be free of defects in material or part(s) and workmanship for a period of twelve (12) months from the date of original delivery, under normal use and service by the Customer (and provided that the product has been properly installed and maintained).

The obligation of the Manufacturer in case of a claim made by the Customer hereunder, shall be, at the Manufacturer's option, limited to repair or replace, free of charge for parts or his labor, any product or part, which in the opinion of the Manufacturer, shall be proven to be defective. The Manufacturer will NOT accept labor back-charges incurred by the Customer to repair or replace said product or part.

The present warranty shall be void should the product or part(s) be altered by anyone other than the Manufacturer. In case of a claim under the present warranty, the Customer must contact the Manufacturer's Customer Service Department as soon as he is aware of a claim and, subject to the authorization of the manufacturer, return the defective product or part(s), transportation prepaid, to the address listed below.

This warranty constitutes the entire warranty given by the Manufacturer to the Customer with respect to the product. The present warranty is non-transferable and non-assignable. The Manufacturer does not represent that the products will prevent any loss by fire or otherwise or that the product will in all cases provide the protection for which it has been installed or intended.

The Customer acknowledges that the Manufacturer is not an insurer. The manufacturer shall not be liable for any loss or damages of any nature whatsoever, including but not limited to incidental or special or consequential damages including but not limited to, property damages, personal injury, revenue loss or lost profits, inconveniences, transportation charges or other damages suffered by anyone.

There are no other warranties, expressed or implied with regard to the products, other than those contained herein.

Some jurisdictions may not allow limitations on how long an expressed warranty lasts, so the above limitations may not apply to you. Under no circumstances, shall the Manufacturer be liable for any loss of, or damage to property, direct or indirect, incidental or special or consequential damages, arising out of the use or inability to use the Manufacturer's products. The Manufacturer shall not be liable for any personal injury which may arise in the course of or as a result of the use of the manufacturer's products.

This warranty replaces all previous warranties and is the only warranty given by the Manufacturer with respect to its products. This warranty shall not be modified, unless such modification is made in writing by an executive officer of the Manufacturer.

In consideration of the warranty provisions contained herein, the Customer hereby waives the benefit of any statutory warranty or protection or remedy to which he may be entitled under the terms of any sales of goods act or similar legislation available to him in any jurisdiction in which the Customer carries on business.

Defective part(s) must be returned to the address listed below within (30) days of receiving replacement parts(s). If defective part(s) is not returned before delay expires, an invoice will be issued for replacement part(s) and shipping. On reception, an extended analysis will be performed on the said part(s). If proven to be defective, no invoice will be issued. If the part(s) is proven to be in working condition an invoice will be issued for replacement part(s) and shipping.

Special Limitation: Due to their self discharge characteristics when not charged during extended storage periods, Batteries supplied with integrated Releasing Control Panels are covered by the above warranty for a period limited to three (3) months only.

Product Support

1-866-347-3353

Our Product Support Organization is dedicated to assisting you regarding our products, warranty and service procedures. The number above is a toll free number to Product Support.

Manufactured by FIREFLEX Systems Inc.

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